



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBT18603-5
Job Sheet 171711



Part No: RBT18603-5

Job Qty: 4 ea

Part Name: Cup



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/7/18

Job Tracking No:

Due Date: 2/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: RBT18603 REV.H IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/15/18	0.00	0.00	Start Up Machining-4		18-2-28
120	CNC Lathe	4 pcs		2/16/18	0.50	2.00	MORI SL-154		
130	QC	4 pcs		2/16/18	0.00	0.00	QC2 Machining-5		
140	QC	4 pcs		2/16/18	0.00	0.00	QC8 Machining-5		18-03-01
150	Outsource	4 pcs		2/16/18	0.00	0.00	Outsource4		AT 18/03/24
160	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging2		AT 18/03/24
170	QC	4 pcs		2/16/18	0.00	0.00	QC6		38
180	Packaging	4 pcs		2/16/18	0.00	0.00	Packaging3-2		9-88
190	QC21-SA	4 Ea		2/16/18	0.00	0.00	QC21		21

Part Op 120 - 1-Machine as per folio FB824 FOLIO REV: _____ DWG REV: _____
Descriptions: AS PER DWG***

150 - -Issue P/O to ATG: 035246 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

MAR 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.000	6061T6 Round Bar 2.00	.5000 ft (.125 ea)	120-CNC Lathe	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
120-CNC Lathe	M6061T6R2.000	1	3	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Id not be found.

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Container No: S046495



Part: RBT18603-5

Job No: 171711

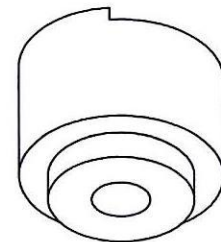
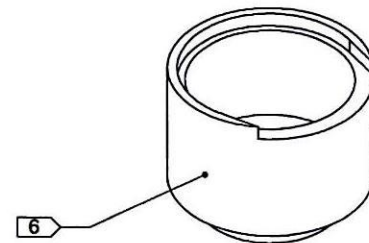
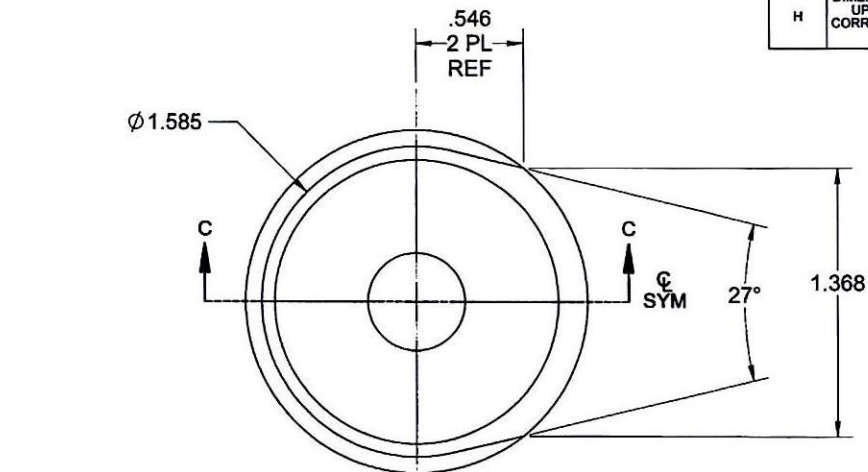
Serial No/Batch: S046495

Revision: H

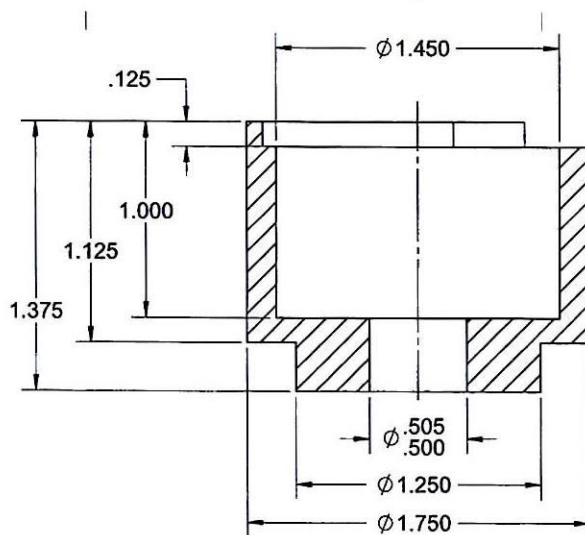
Inspector:

Date: 02/28/18

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
H	DIMENSION .500 CHANGED FOR .500 +.005/-0, TEMPLATE UPDATED, VIEW C-C ADDED, DIMENSION .531 TYP. CORRECTED TO .546 REF. MADE IN USA & S/N REMOVED FROM ENGRAVING	17-811	18.1.8	VM	ML



RBT18603-5 CUP



SECTION C-C

NOTES:

- 1) MATERIAL: 6061-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK ANODIZE
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 2; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: ENGRAVE T/N "RBT18603"

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE CUP			
PART NO. RBT18603-5		REV H	
TOOL NO. RBT18603		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET FOR ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
INITIALS AND DATE		TOLERANCES:	
DESIGNED BY: VM 1/8/2018		XXX ± .005	FRACTIONS ± 1/8
DRAWN BY: VM 01/08/2018		XX ± .01	ANGLES ± .5°
CHECKED BY: VM 01/08/2018		X ± .1	SURFACE ROUGHNESS
MFG REVIEW BY: DD 01/08/2018			
APPROVED BY: ML 01/08/2018		SCALE: NTS	SHEET 4 OF 5
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039246**

E-MAILED

MAR 20 2018

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039246

PO Date: 3/8/18

Due Date: 3/16/18

Purchase Order

Revision:

Revision Date: 3/20/18

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171648	D5574-1	Blade Housing, Cable Cutter Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	4/2/18	3 pcs	0 pcs	3 pcs	\$11.87/pcs	\$35.61
2	172352	D5575-3	Break Away Tip, Lower Deflector Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	4/2/18	2 pcs	0 pcs	2 pcs	\$10.12/pcs	\$20.24
3	170170	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
4	170171	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
5	169393-A	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	4/2/18	12 pcs	0 pcs	12 pcs	\$11.22/pcs	\$134.64

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Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	171382	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$10.57/pcs	\$63.42
13	171729	RBT18520-1	Lift Device Frame -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
14	171711	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
15	172528	RBW6405G07331-3G-1	Receiver -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
16	172292	269T3319-5	Roll 1-Issue P/O to ATG: 2-ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant 2- Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
17	171466	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG: AS PER DWG RBE703A94-1130-01- 05 -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	3/23/18	12 pcs	0 pcs	12 pcs	\$4.77/pcs	\$57.24
Grand Total:										\$1,314.75
Order Notes										
CL										

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914814

Date: 23-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

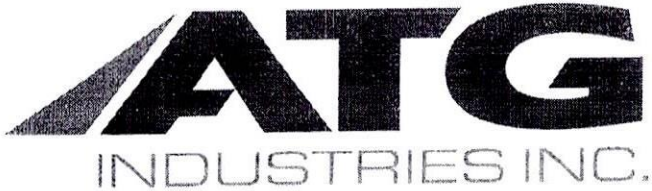
Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
6 ea	Part: RBE350A93-3302-02-5 Extension Handle Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22699		Rev: 11 PO: PO039246 Line: 12
4 ea	Part: RBT18603-5 Cup Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 22701		Rev: H PO: PO039246 Line: 14
4 ea	Part: RBW6405G07331-3G-1 Receiver Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22702		Rev: 2 PO: PO039246 Line: 15
4 ea	Part: 269T3319-5 Roll Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Water Sealant Job: 22703		Rev: A PO: PO039246 Line: 16
12 ea	Part: RBE703A94-1130-01-05 Fixture Handle Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils) Job: 22704		Rev: K PO: PO039246 Line: 17
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: 23/03/2018 Made in Canada.			

DA
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989



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914814

Date: 23-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Certified Signature:  Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.		
	Made in Canada.		